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Bolts (Manual Vol 3) step 1 = 108 Nm, 80 lb.ft step 2 = 217 Nm, 160 lb.ft step 3 = 325 Nm, 240 lb.ft step 4 = loosen step 5 = 108 Nm, 80 lb.ft step 6 = 217 Nm, 160 lb.ft step 7 = 325 Nm, 240 lb.ft step 8 = 365 Nm, 270 lb.ft Cummins KTA38 and KTA50 specs, bolt torques and manuals Cummins will be the leading provider of electrified power in our commercial and industrial markets just as we are the leader in diesel and natural gas powered products. Cummins will provide the entire electrified power solution, as well as some of the most critical components that have the largest impact on performance, quality and power of the system to deliver the most value to our customers. Diesel KTA50-Series | Cummins Inc. We offer Cummins KTA38

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